

## Technical Data Sheet

### Moplen EP490H



Polypropylene, Impact Copolymer

#### Product Description

Moplen EP490H is an heterophasic copolymer especially developed for foam applications. Moplen EP490H exhibits good stiffness, high impact properties at room and sub-zero temperatures, good dimensional stability, outstanding creep and medium deforming resistance. The main applications of Moplen EP490H are extruded foamed sheets, thermoforming and extrusion blow moulding.

This grade is not intended for medical and pharmaceutical applications.

<b>Application</b>	Corrugated Sheet; Crates; Panels & Profiles
<b>Market</b>	Consumer Products; Rigid Packaging
<b>Processing Method</b>	Extruded Foam; Sheet and Profile Extrusion; Thermoforming
<b>Attribute</b>	BMMF free; High Impact Resistance; Impact Copolymer; Low Temperature Impact Resistance; Medium Stiffness

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	0.8-1.2	g/10 min	ISO 1133-1
Density	0.90	g/cm <sup>3</sup>	ISO 1183-1
<b>Mechanical</b>			
Tensile Modulus	1100	MPa	ISO 527-1, -2
Tensile Stress at Yield	23	MPa	ISO 527-1, -2
Tensile Strain at Break, (23 °C)	>50	%	ISO 527-1, -2
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	11	kJ/m <sup>2</sup>	ISO 179
(0 °C, Type 1, Edgewise, Notch A)	6	kJ/m <sup>2</sup>	ISO 179
(-20 °C, Type 1, Edgewise, Notch A)	4.5	kJ/m <sup>2</sup>	ISO 179